


<div><b>HEAD OFFICE AND PLANT</b> Via G. Mazzini, 8 24060 S. Paolo D'Argon (BG) - ITALY Tel +39.035.4255211 - Fax +39.035.959210 Internet: www.af.it - E-mail: info@af.it</div> <div><b>FORGED STEEL VALVES</b> Cod. Fisc. e P. IVA 03076750169 - Cap. Soc. € 8.000.000,00 i.v. Registro Imprese BG 03076750169 - R.E.A. 347477 VAT Registration Number: IT 03076750169 Soggetta all'obbligo di iscrizione e coordinamento da parte della società ALBEL s.r.l. Reg. Imp. BG n° 0261520169</div>		<b>INSPECTION CERTIFICATE according to</b> <input checked="" type="checkbox"/> UNI EN 10204 - 3.1 B <input type="checkbox"/> <b>CERTIFICATE</b> N° <b>C 040791-005/01</b> Page No. 001 / 001	
<b>TEST PROCEDURE &amp; SPECIFICATION</b> <input checked="" type="checkbox"/> API 598 <input checked="" type="checkbox"/> ANSI/ASME B 16.34 <input type="checkbox"/> <input checked="" type="checkbox"/> MSS SP.61 <input checked="" type="checkbox"/> BS 6755 <input checked="" type="checkbox"/> DIN 3230 T.3 <input type="checkbox"/>		<b>CUSTOMER</b> <b>SIEMANN ECONOSTO GMBH &amp; CO. KG</b> <b>FREIGRAFENWEG 2</b> <b>D-44357 DORTMUND (D)</b>	
<b>COMPONENT</b> PART NAME HEAT CODE BONNET B-CUC BOLTS STEM DISC BODY B-DCC BONNET B-AFR		<b>CHEMICAL ANALYSIS</b> C Mn Si S P Cr Mo Ni Ti Cu Fe Al Co N V Nb Sn CE Nb+Ta <b>MECHANICAL PROPERTIES. IMPACT TESTS</b> TENSILE YIELD ELONGATION RED. OF AREA 1 JOULE 12 JOULE 13 JOULE N/mm2 N/mm2 % % % 0.181 0.848 0.199 0.003 0.006 0.085 0.023 0.139 0.238 0.023 0.001 0.001 0.015 0.370 0.006 507.00 348.00 27.75 68.94 157.00 0.220 0.570 0.290 0.004 0.005 1.300 0.710 787.00 715.00 18.70 68.00 0.111 0.390 0.480 0.022 0.016 12.140 0.340 710.00 655.00 20.00 68.00 216.00 0.105 0.570 0.330 0.020 0.018 12.250 0.030 0.250 0.070 0.005 0.052 668.00 481.00 22.20 72.10 222.00 0.207 0.842 0.230 0.001 0.006 0.099 0.025 0.145 0.267 0.035 0.001 0.002 0.021 0.383 0.010 509.00 357.00 27.40 55.11 112 120 118 -20.00 161.00 0.181 0.890 0.257 0.007 0.011 0.030 0.002 0.020 0.060 0.031 0.002 0.001 0.004 480.60 313.50 28.40 68.40 173 177 170 20.00 129.00	
<b>POSITION</b> 0005 YOUR P.O. N° 90021150PISTOCK-DIN-GLOBE ITEM 5 Q.TY 300 DESCRIPTION GLOBE VALVE OS&Y BB FB FL DIN DN25 " C22.8/1.4006"/INT+13Cr PN40 FORM B1 4B SK 215 FORM B1		<b>NOTES</b> * HARD FACING OVERLAY: AWS R Co Cr A (STELLITE GR. 6) MATERIAL ACCORDING TO AD2000-MERKBLATT A4 V15046 V15081 V15082 V15083 V15085 V15088 V43080 V81008 V82011 V82021 V82033 V82041 V82053 V84033 V84034 V84092 V84093 V87020 V87021 V87060 V87061 V87062 V87063 V87064 V88083 V88084 V88085 V88086 V88087 V88088 V88089 V88090 V90081 V90082 V90083 V90085	
<b>TEST PRESSURES</b> <input checked="" type="checkbox"/> BAR <input type="checkbox"/> PSI TEST RESULT TEST HYDROSTATIC AND PNEUMATIC PNEUM. SEAT BODY & BACKSEAT 60 45 6 VISUAL AND DIMENSIONAL TEST <input checked="" type="checkbox"/> CONFORM <input type="checkbox"/> NOT CONFORM		<b>THIRD AUTHORITY</b> <b>CLIENT INSPECTION DEPT</b> <b>INSPECTION DEPT.</b>	
<b>DECLARATION</b> We declare that this product has been manufactured in accordance with the 'Sound Engineering Practices' as per European Directive 97/23/EC - PED Article 3.3.		<b>THIRD AUTHORITY</b> <b>CLIENT INSPECTION DEPT</b> <b>INSPECTION DEPT.</b>	
<b>REGISTERED FIRM</b> APIQIR ISO 9001 ISO REG. N° 0357		<b>ACCREDITED</b> TUV ANSI-RAB OMS	
<b>ACHILLES</b> STOOMWEZEN		<b>LVP S.p.A.</b> Qualitäts- und Kontroll Dept.	
<b>DATE</b>		<b>DATE</b>	